



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4149-041
Job Sheet 197028



Part No: D4149-041

Job Qty: 4 pcs

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/27/19

Job Tracking No:

Due Date: 7/20/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM IPP Rev:C 11.03.03 as per revC DD ver:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	7/20/19		0.00	1.00	Small Fab - 1		JUL 31 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	7/20/19		0.00	0.00	QC 5 - 10		AUG 02 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	4 pcs	7/20/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

Plex 7/31/19 11:32 AM dart.boucher.sylvie

					Packaging 3 - 7 - B4B					
					Packaging 3 - 8 - B4B					
					Packaging 3 - 9 - B4B					
					Packaging 3 - 10 - B4B					
					Packaging 3 - 11 - B4B					
					Packaging 3 - 12 - B4B					
					Packaging 3 - 13 - B4B					
					Packaging 3 - 14 - B4B					
					Packaging 3 - 15 - B4B					
					Packaging 3 - 16 - B4B					
					Packaging 3 - 17 - B4B					
					Packaging 3 - 18 - B4B					
					Packaging 3 - 19 - B4B					
					Packaging 3 - 20 - B4B					
					Packaging 3 - 21 - B4B					
					Packaging 3 - 22 - B4B					
					Packaging 3 - 23 - B4B					
					Packaging 3 - 24 - B4B					
					Packaging 3 - 25 - B4B					
					Packaging 3 - 26 - B4B					
					Packaging 3 - 27 - B4B					
					Packaging 3 - 28 - B4B					
					Packaging 3 - 29 - B4B					
					Packaging 3 - 30 - B4B					
					Packaging 3 - 31 - B4B					
					Packaging 3 - 32 - B4B					
					Packaging 3 - 33 - B4B					
					Packaging 3 - 34 - B4B					
					Packaging 3 - 35 - B4B					
					Packaging 3 - 36 - B4B					
					130 QC 21 - SA	8 pcs	7/20/19	0.00 0.00	QC 21 - SA - 21	DAS
									QC 21 - SA - 70	21
									QC 21 - SA - 53	5-55
										AUG 06 2019

Part Op 110 - (QC5- Inspect part completeness to step on W/O)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	16 Ea (2 ea)	100-Small Fab - 1	9156971
AN4C13A	Bolt	24 Ea (3 ea)	100-Small Fab - 1	9196194
D3910-1	Crosstube Lug	8 pcs (1 ea)	100-Small Fab - 1	9171260
D4091-1	Mounting Lug	8 pcs (1 ea)	100-Small Fab - 1	9132262
D4149-1	Crosstube Lug Plate, Aft	16 pcs (2 ea)	100-Small Fab - 1	9200167
D4149-3	Spacer	8 pcs (1 ea)	100-Small Fab - 1	9198871
D4149-5	Eyebolt Stud	8 pcs (1 ea)	100-Small Fab - 1	9175963
MS20615-4M18	Rivet	24 Ea (3 ea)	100-Small Fab - 1	915115551-13-51
MS21043-3	Nut	16 Ea (2 ea)	100-Small Fab - 1	915115551-13-51
MS21043-4	Nut	24 Ea (3 ea)	100-Small Fab - 1	9144558
NAS1149C0332R	Washer (AN960C10L)	32 Ea (4 ea)	100-Small Fab - 1	9174158
NAS1149C0432R	Washer (AN960C416L)	48 Ea (6 ea)	100-Small Fab - 1	9181423

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	16	89	0
	AN4C13A	24	239	0
	D3910-1	8	76	0
	D4091-1	8	60	0
	D4149-1	16	25	0
	D4149-3	8	48	0
	D4149-5	8	80	0
	MS20615-4M18	24	210	0
	MS21043-3	16	764	0
	MS21043-4	24	956	0
	NAS1149C0332R	32	3,664	0
	NAS1149C0432R	48	1,417	0

Part Specifications

Specifications could not be found.

Plex 7/31/19 10:44 AM dart.boucher.sylvie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S202019



Part: D4149-041

Job No: 197028

Serial No/Batch: S202019

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/31/19